FABRICATION AND SUPPLY OF TUBE-BANKS FOR FURNACE F3202

Client/End User : Motor Oil Hellas Korinth Refineries s.a. (Greece)
Year : 2006

Work Description :

Fabrication of 10 pcs Tube-Banks for Furnace F-3202 assembled together with tube sheet.
As Built Drawings, material procurement, fabrication, N.D.T. and delivery.

Tube-banks material :
A106 Gr B - 2", SCH XS, 882 pcs, L=4275÷9191mm
A335 Gr 11 - 2", SCH XS, 144 pcs, L=4210÷4675mm

Design Code : ASME VIII Div. 1
Design Pressure : 53.9 kg/cm²
Design Temperature : 725 °C
Test Pressure : 81 kg/cm²